

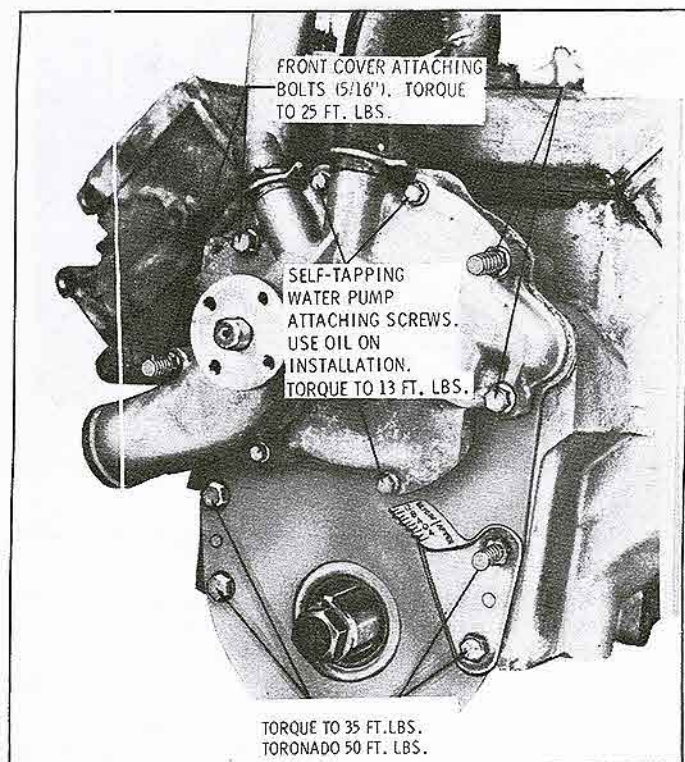


Fig. 6B-164—Engine Front Cover Bolts

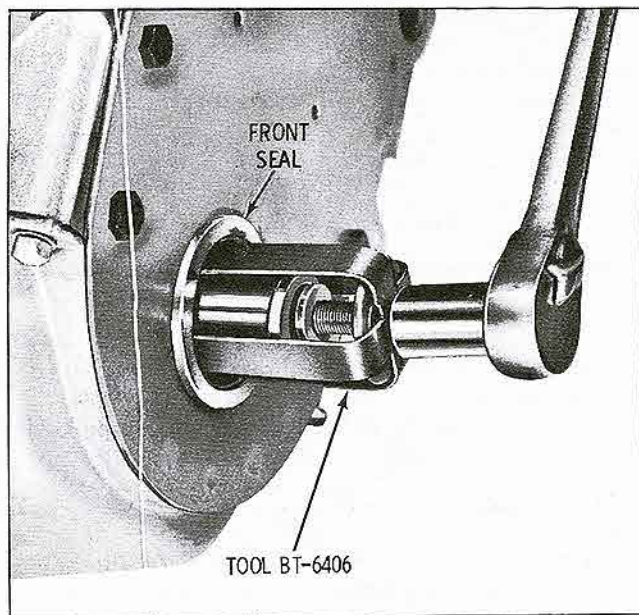


Fig. 6B-165—Front Oil Seal Removal

6B-166.

3. Install the pulley hub and crankshaft pulley.
4. Install and adjust belts.

TIMING CHAIN AND GEARS (With Front Cover Removed)

Removal

1. Remove fuel pump eccentric.
2. Remove oil slinger, cam gear and timing chain.
3. Remove crankshaft gear and key using tool BT-6812-1. (Fig. 6B-167)

Installation

1. Install camshaft gear, crankshaft gear and timing chain

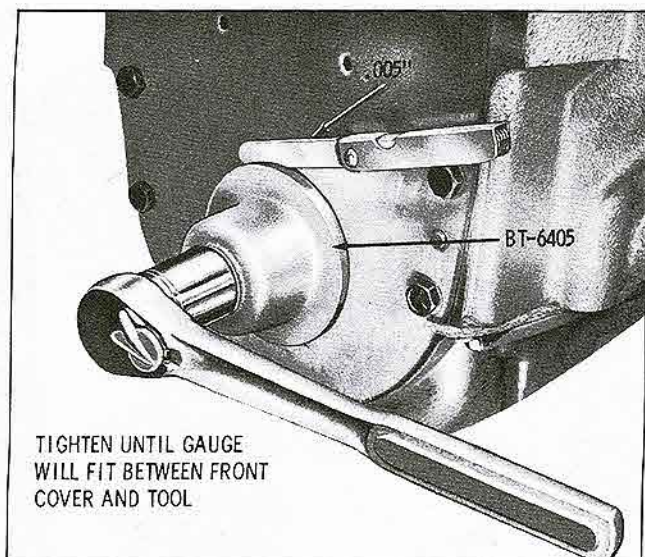


Fig. 6B-166—Front Oil Seal Installation

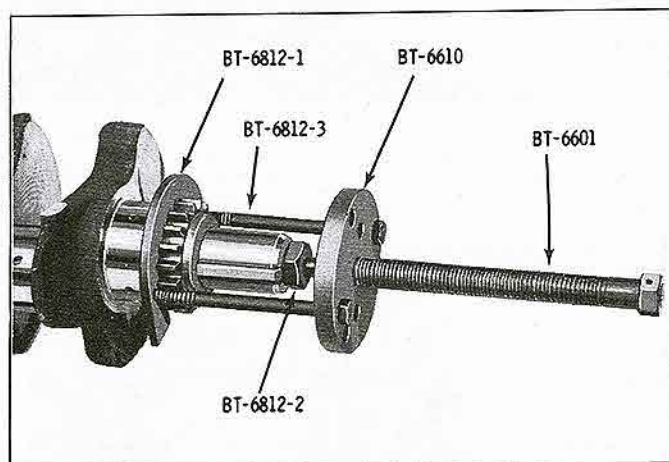


Fig. 6B-167—Removing Crankshaft Gear

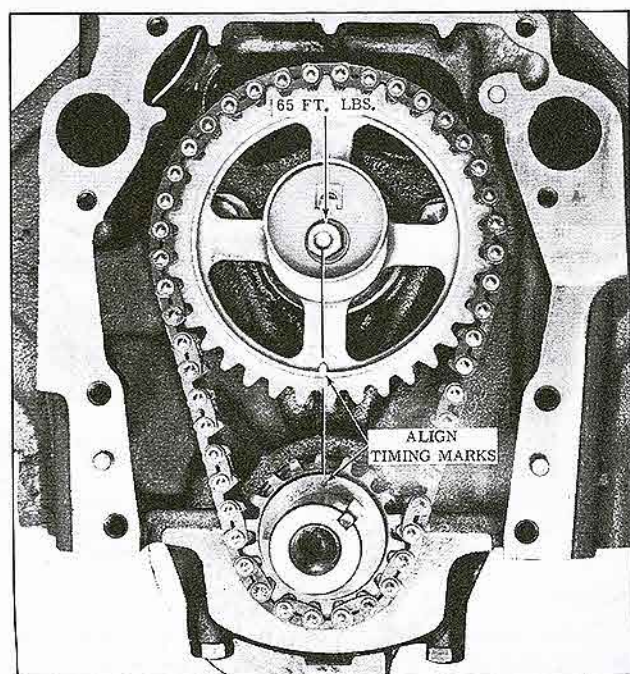


Fig. 6B-168—Timing Gear Position